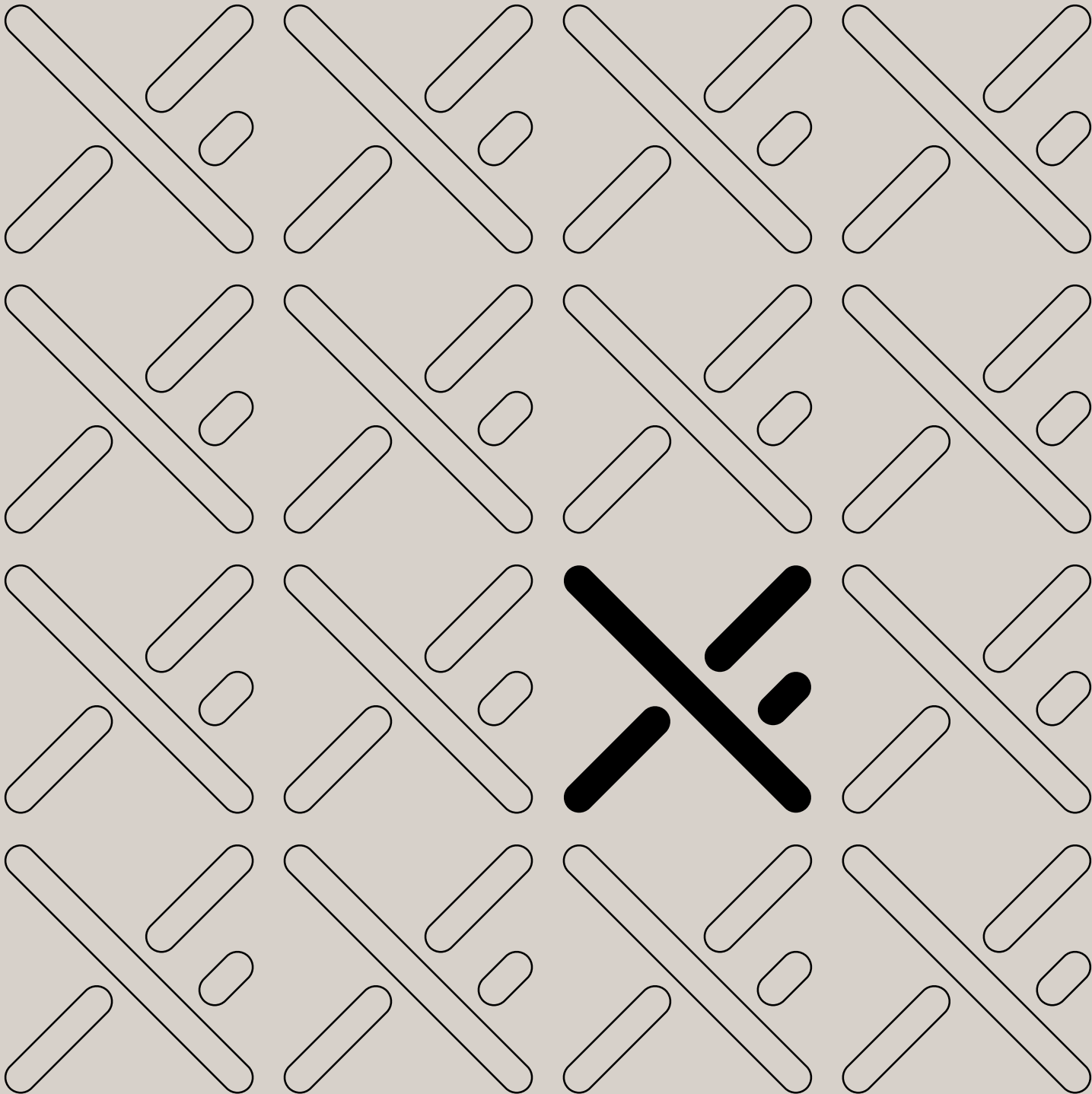


Assembly Instructions

Wall Panel





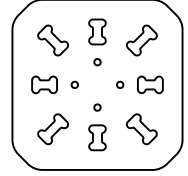
Part '1' x 9



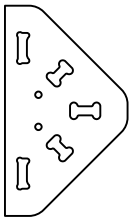
Part '2' x 4



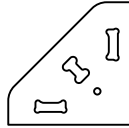
Part '3' x 8



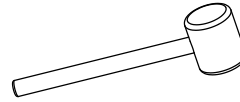
Part 'X' x 6



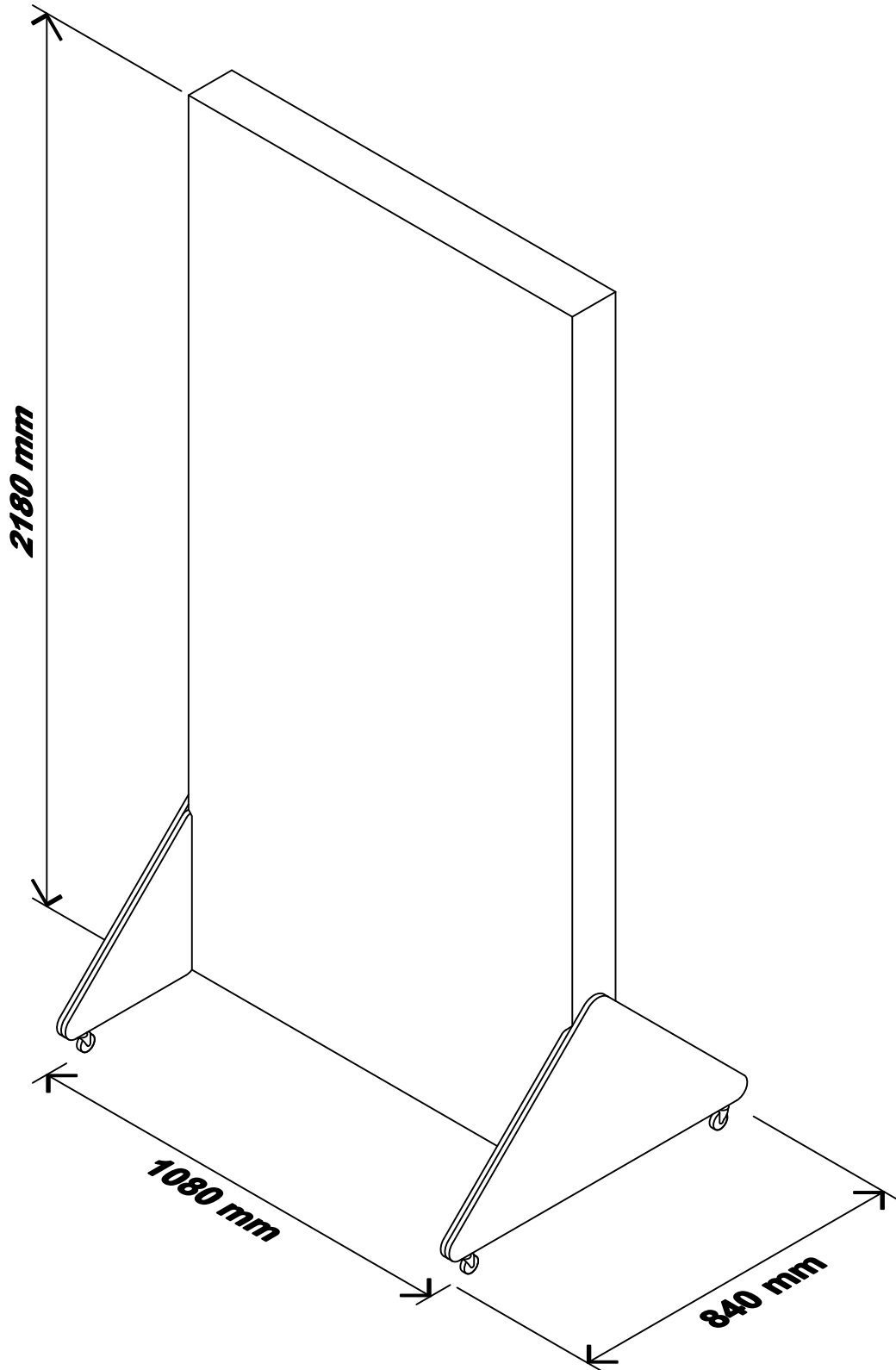
Part '5' x 16

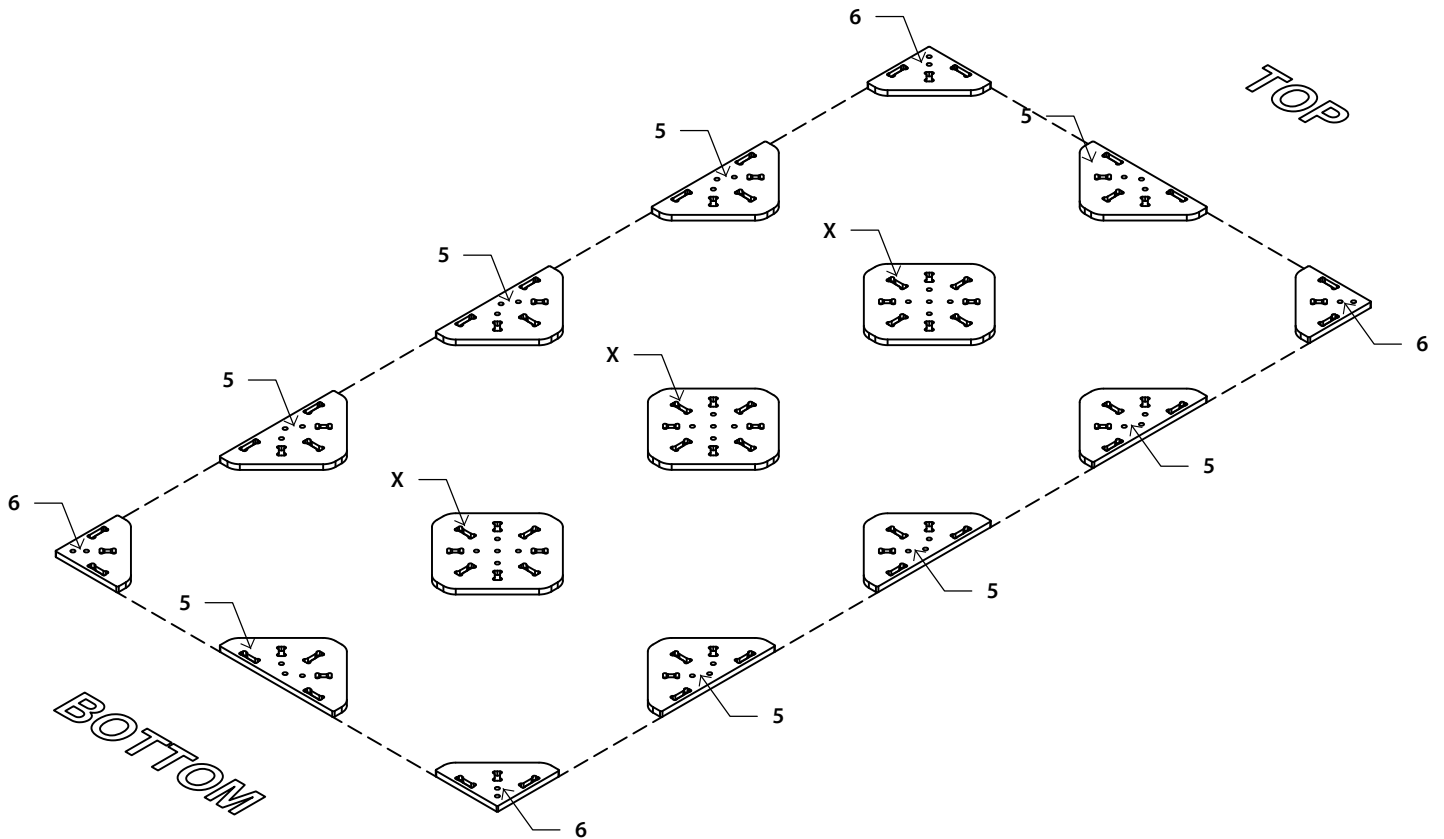


Part '6' x 8



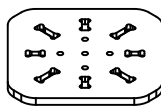
Rubber Mallet x 1



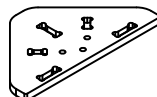


Approximately arrange 'locking-plates' on a hard flat surface as pictured.

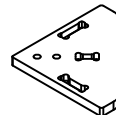
Parts Required:



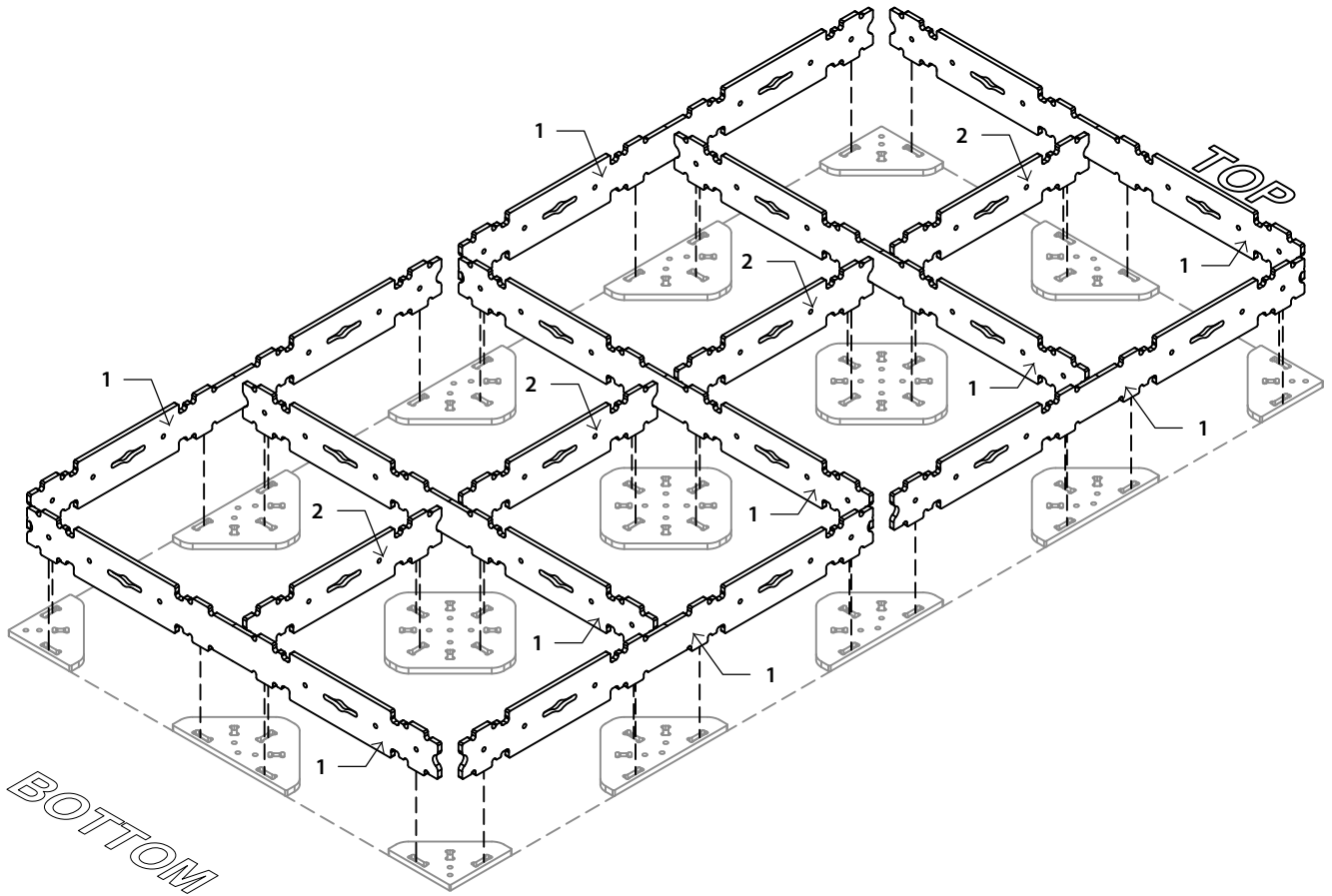
X | x3



5 | x8

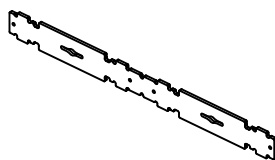


6 | x4



Hit parts 1 and 2 into locking plates using a mallet.

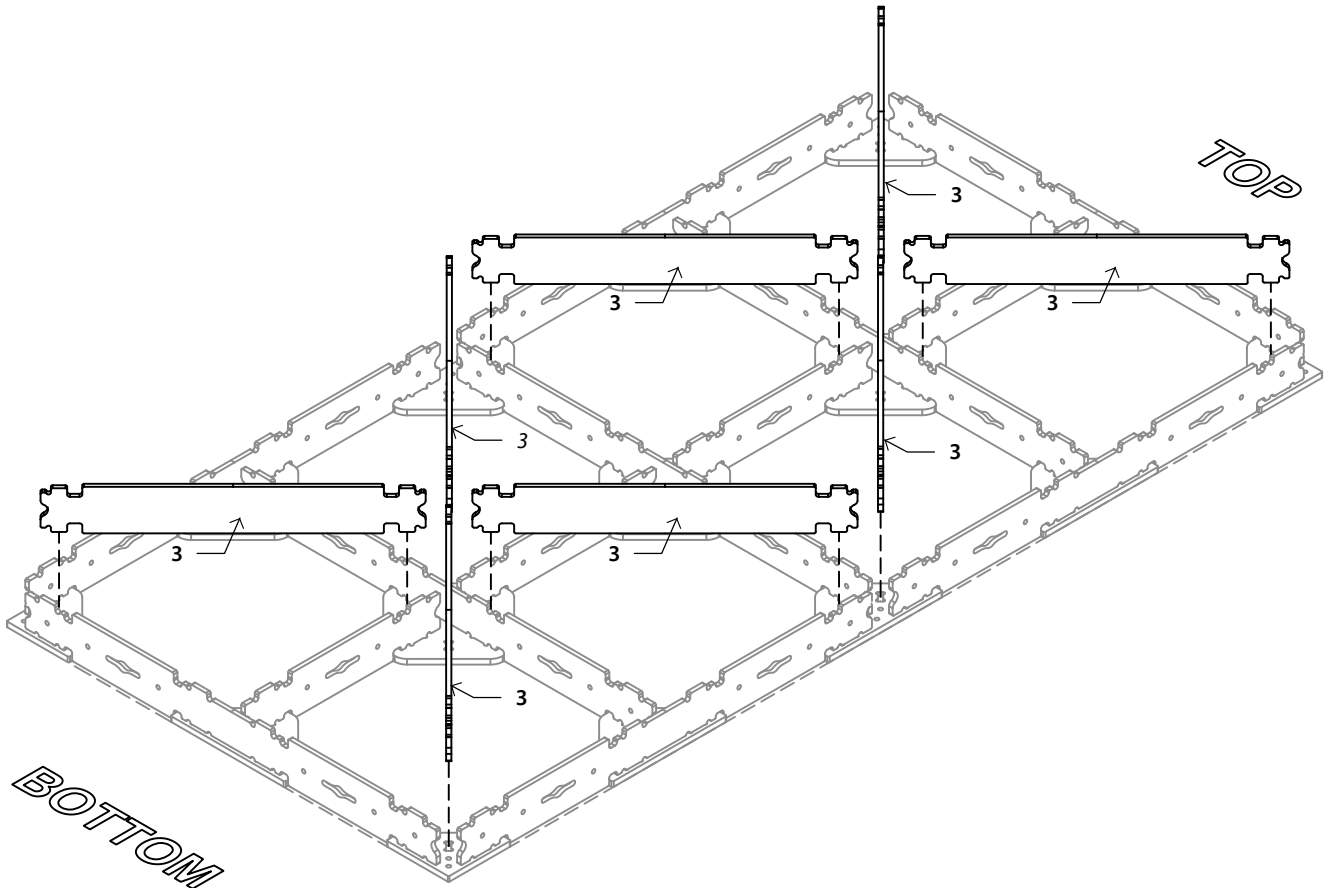
Parts Required:



1 | x9

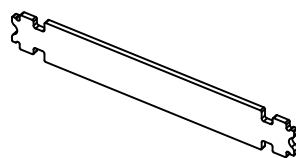


2 | x4

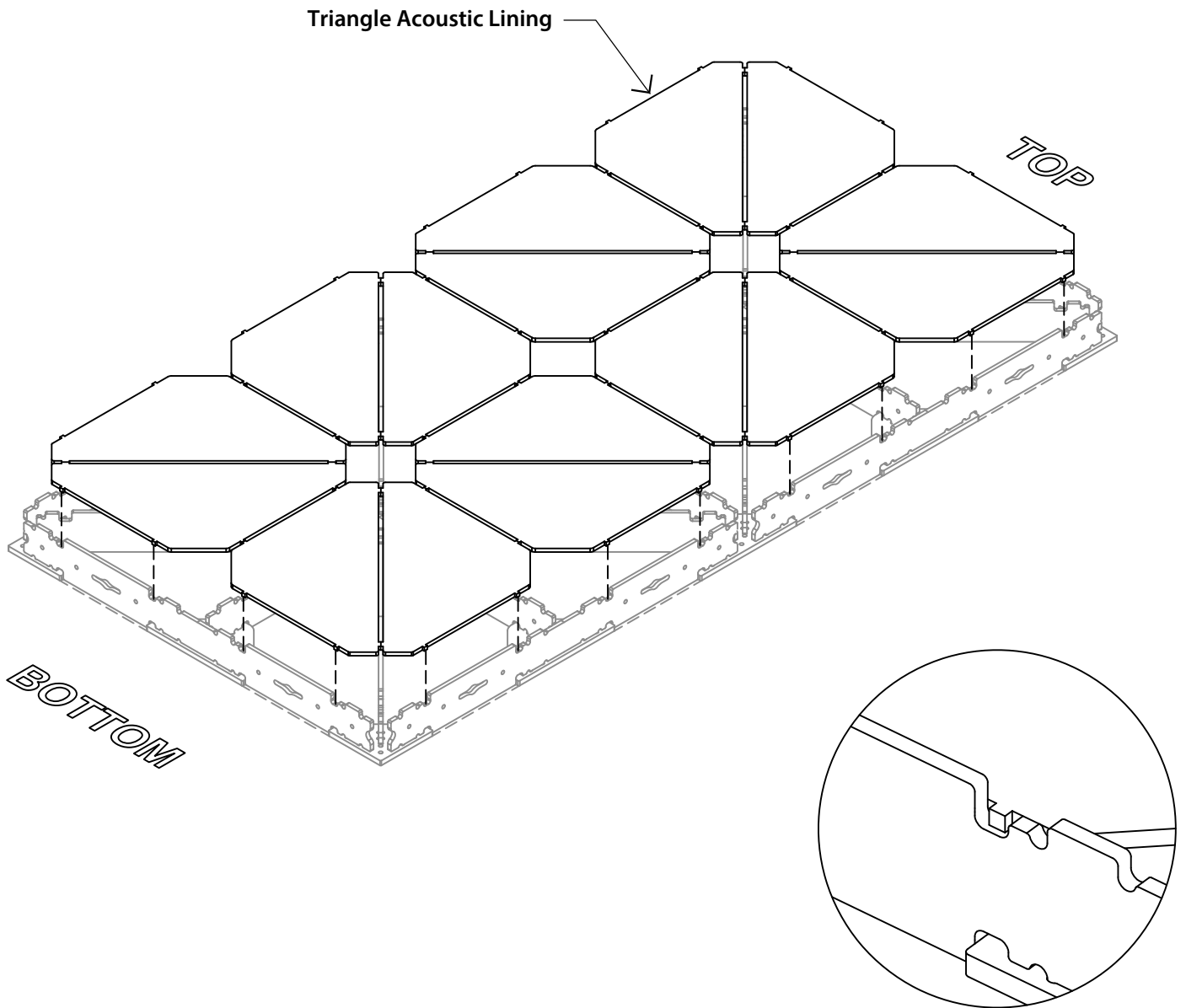


Hit parts 3 into locking plates using a mallet.

Parts Required:

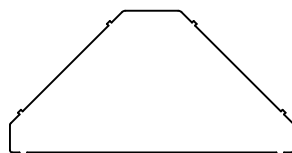


3 | x8

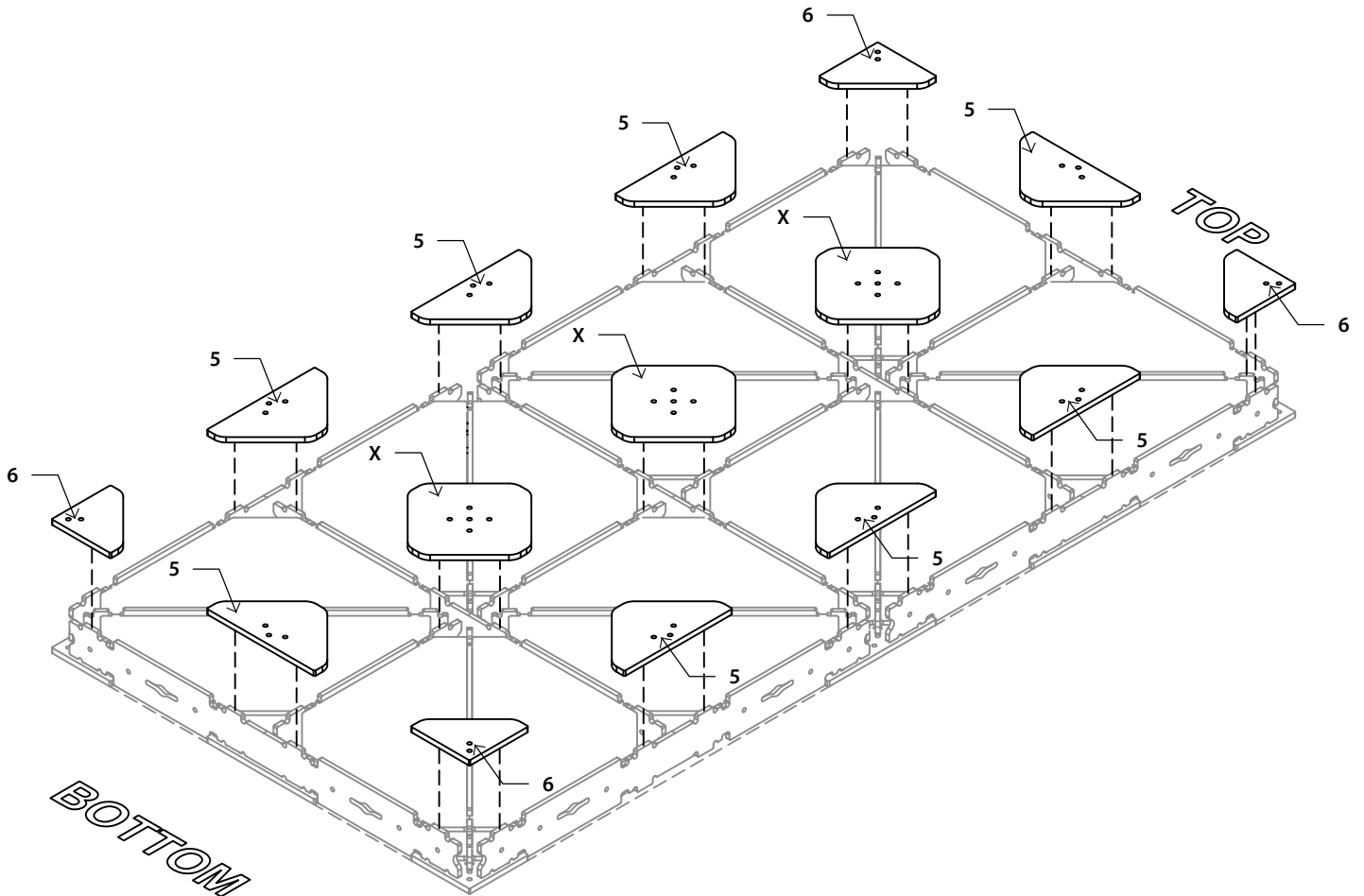


Insert triangular acoustic panels into recessed slots.

Parts Required:

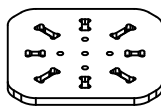


Triangle Acoustic Lining | x16

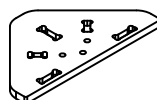


Hit locking plates X, 5 and 6 using a rubber mallet.

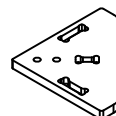
Parts Required:



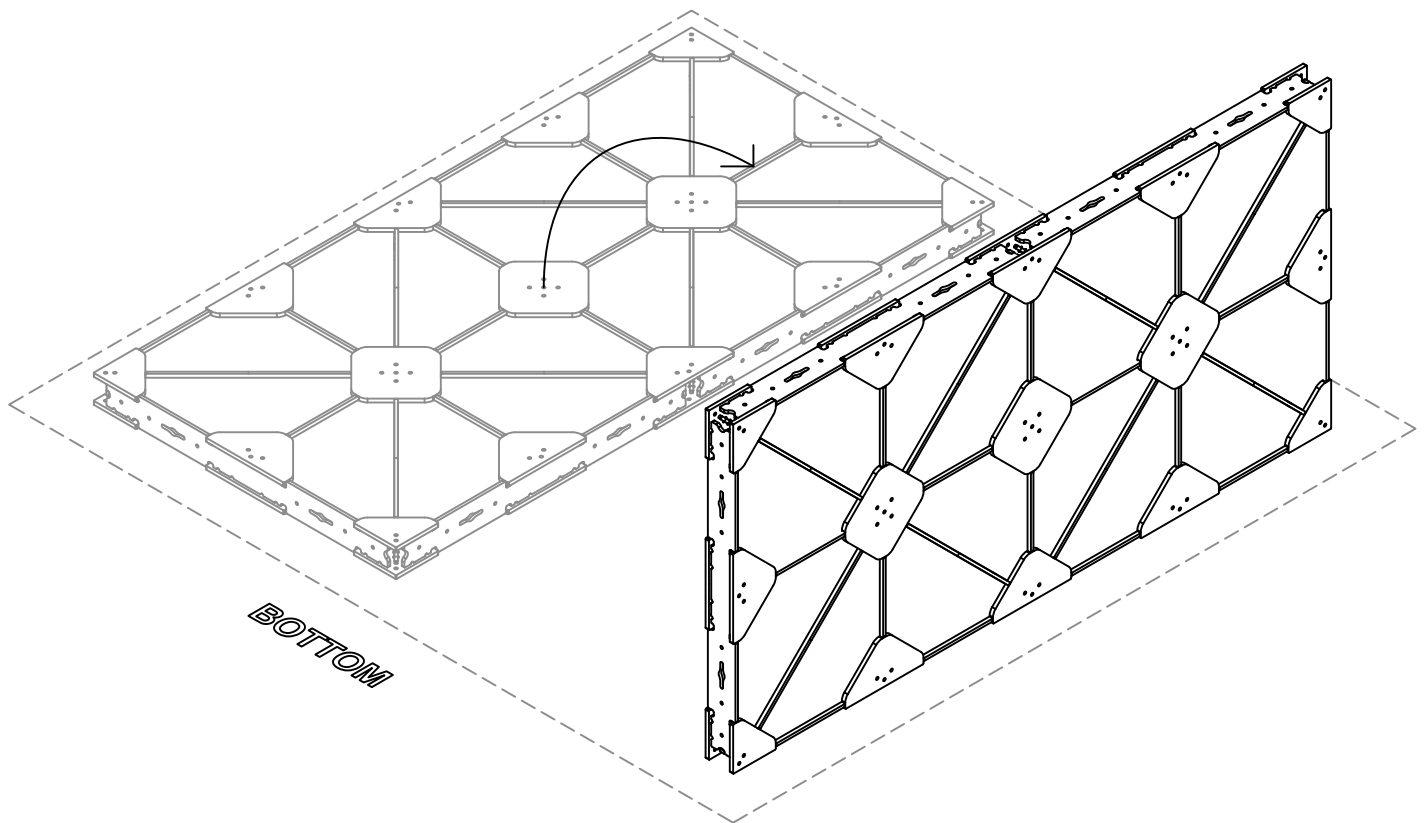
X | x3



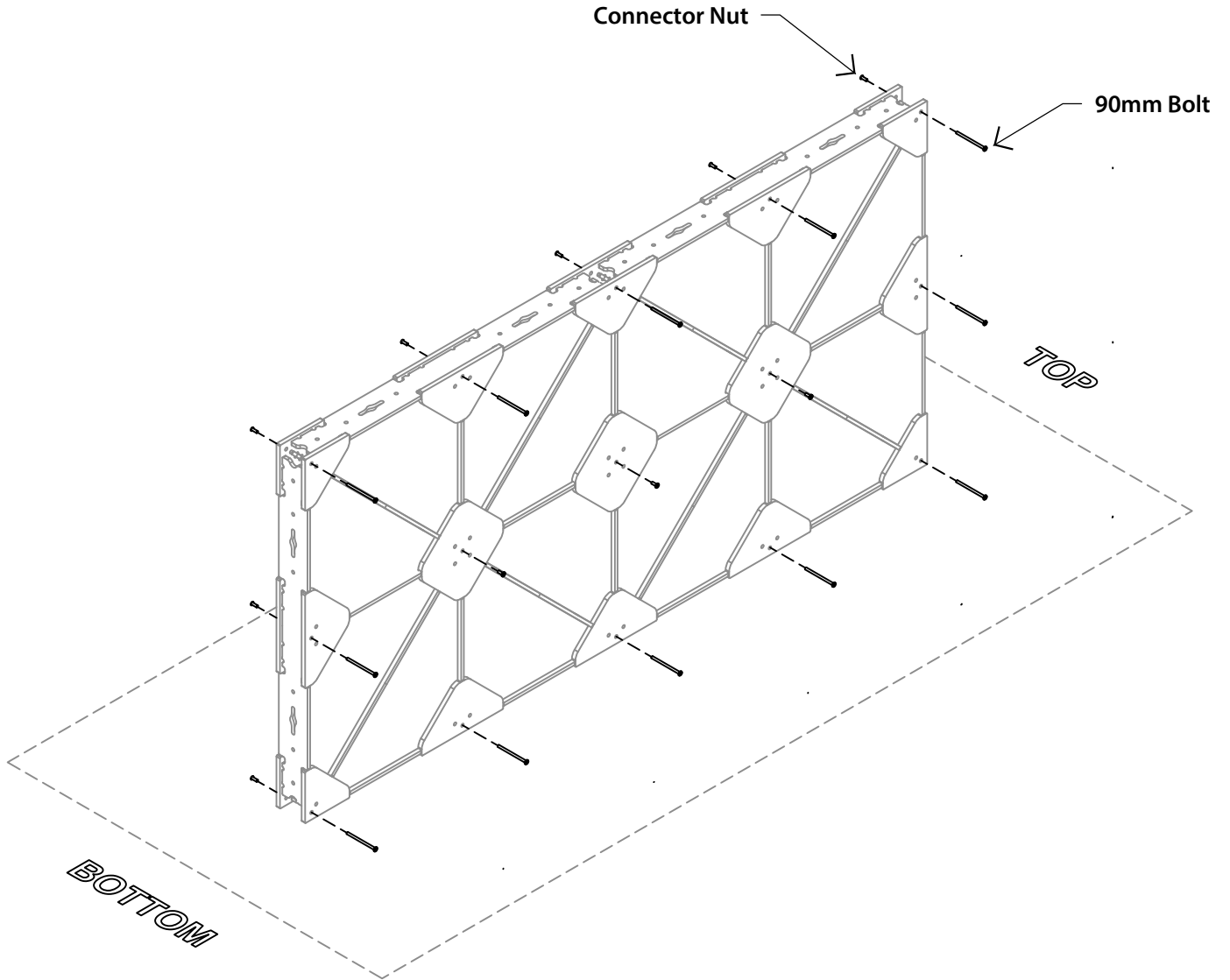
5 | x8



6 | x4



Rotate wall panel onto side.



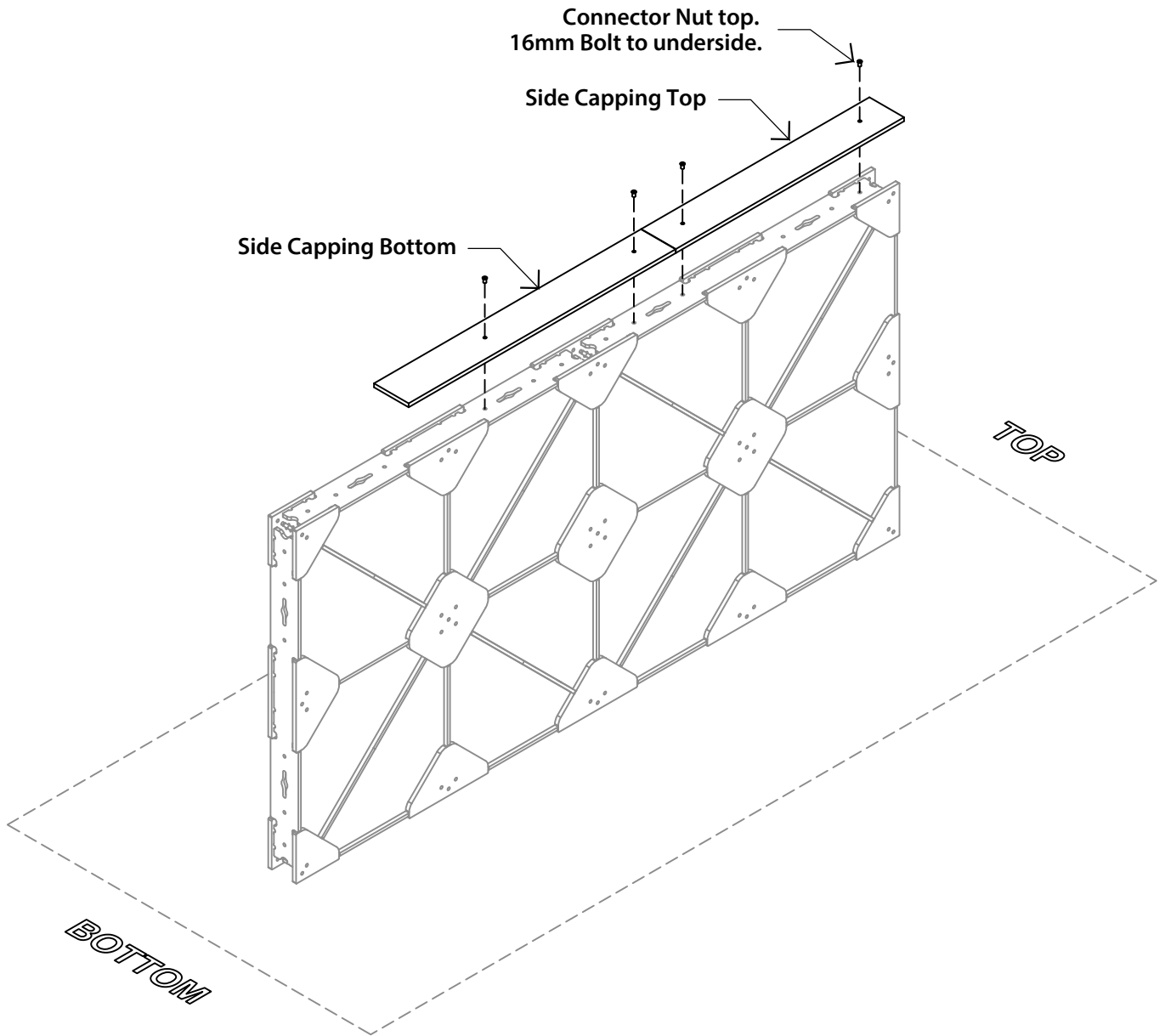
Install 90mm Bolts and Cap Nuts.



90mm Bolt | x15

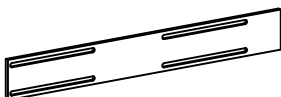


Connector Nut | x15

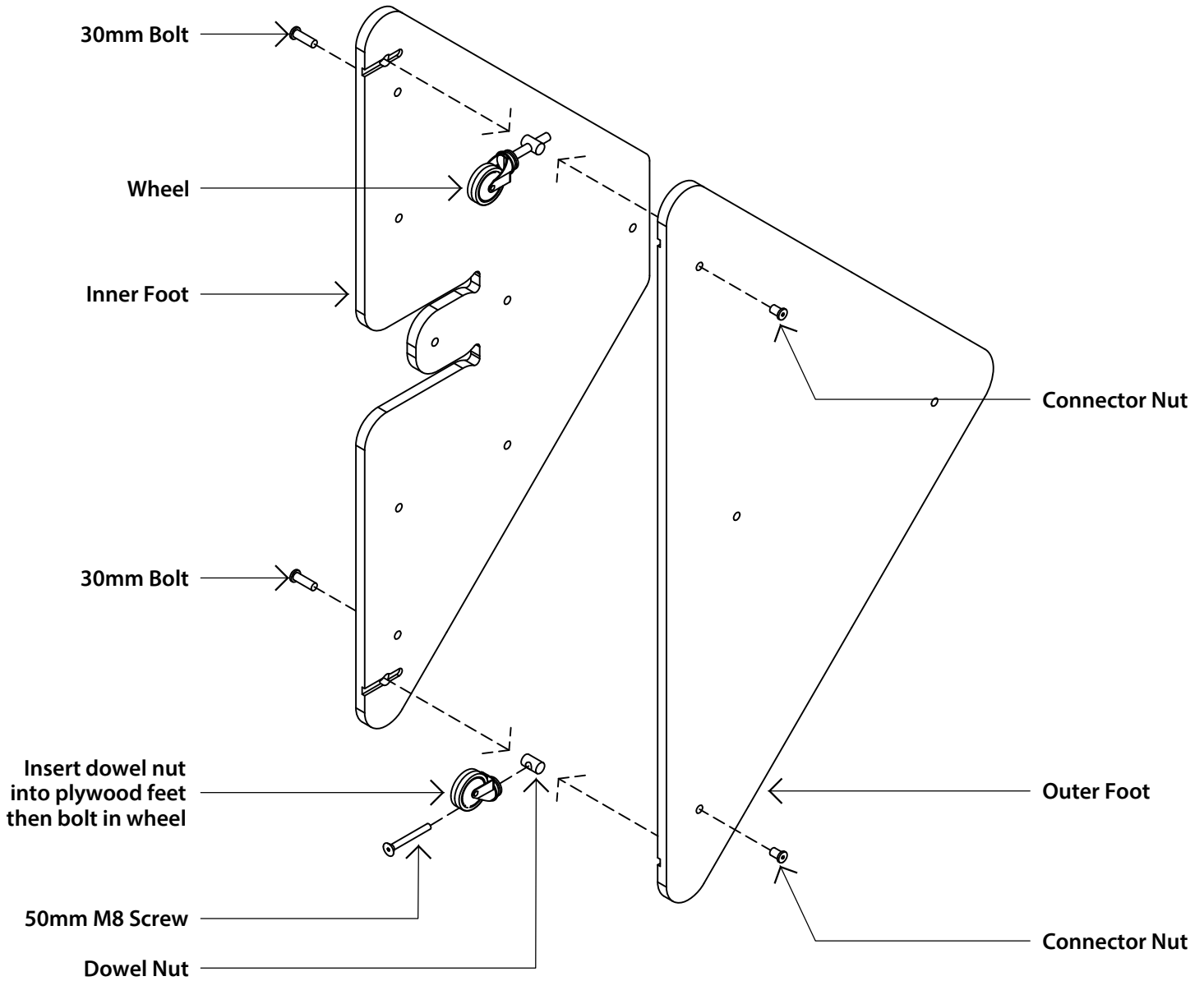


Push in side capping bottom and side capping top and bolt in place.

Parts Required:

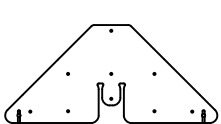


Side Capping Bottom | x1 Side Capping Top | x1 Connector Nut | x4 16mm Bolt | x4

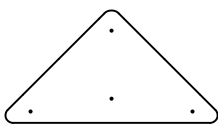


Assemble wheel frames x2.

Parts Required:



Inner Foot | x2



Outer Foot | x2



Wheel | x4



Connector | x4
Nut



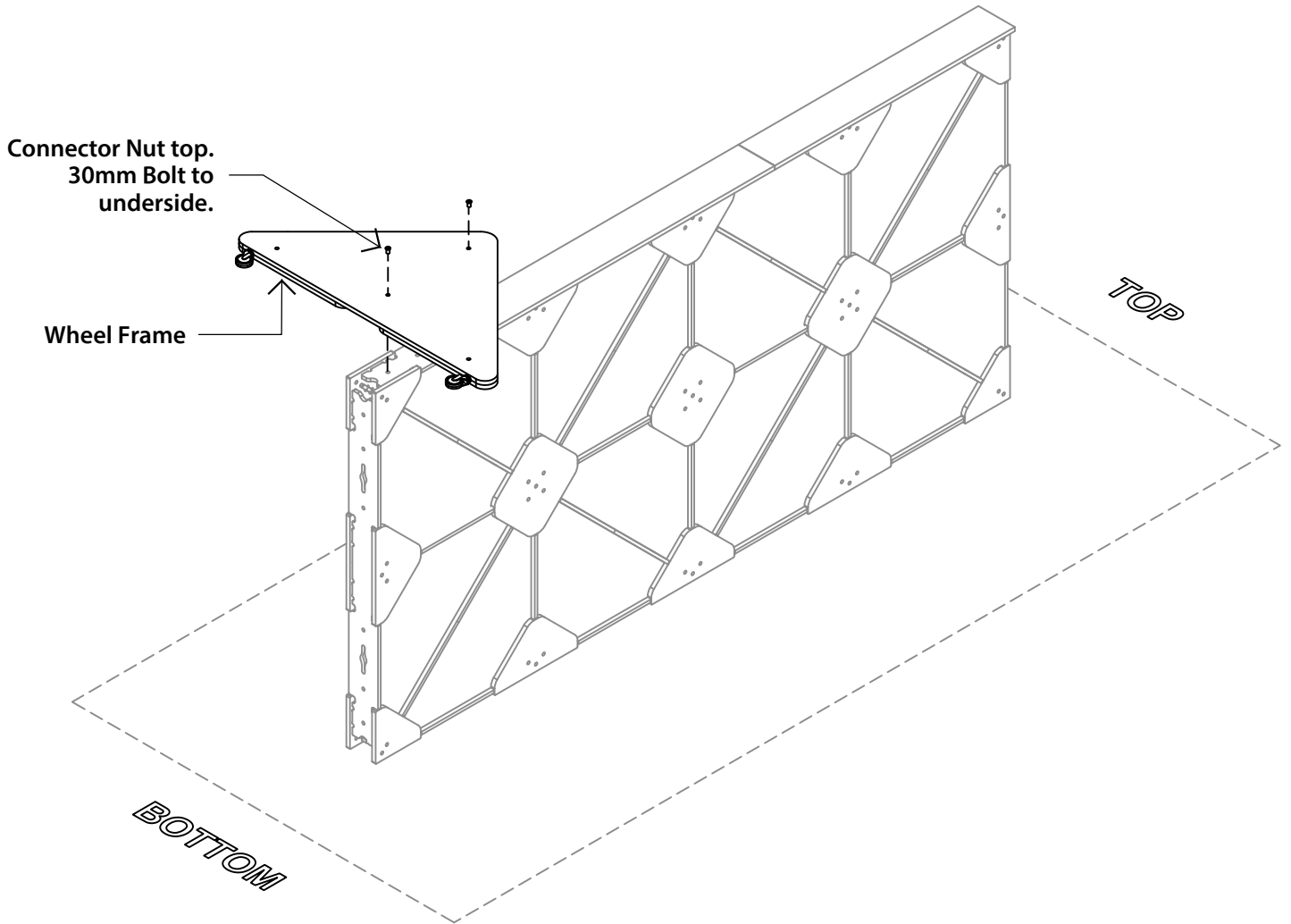
30mm Bolt | x4



50mm M8 | x4
Screw



Dowel Nut | x4



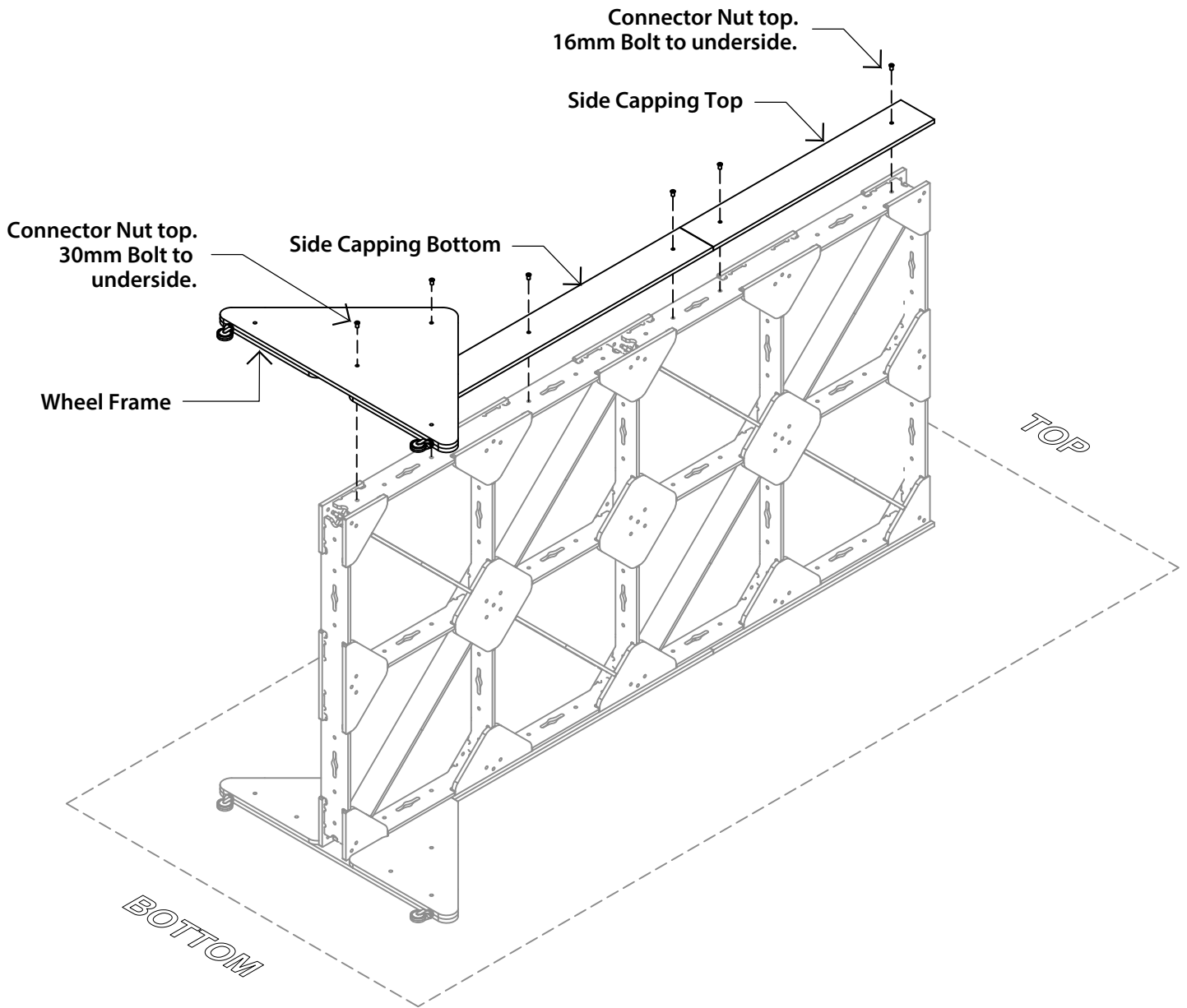
Bolt wheel frame to wall panel.

Parts Required:



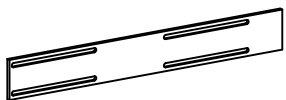
**Connector | x2
Nut**

30mm Bolt | x2

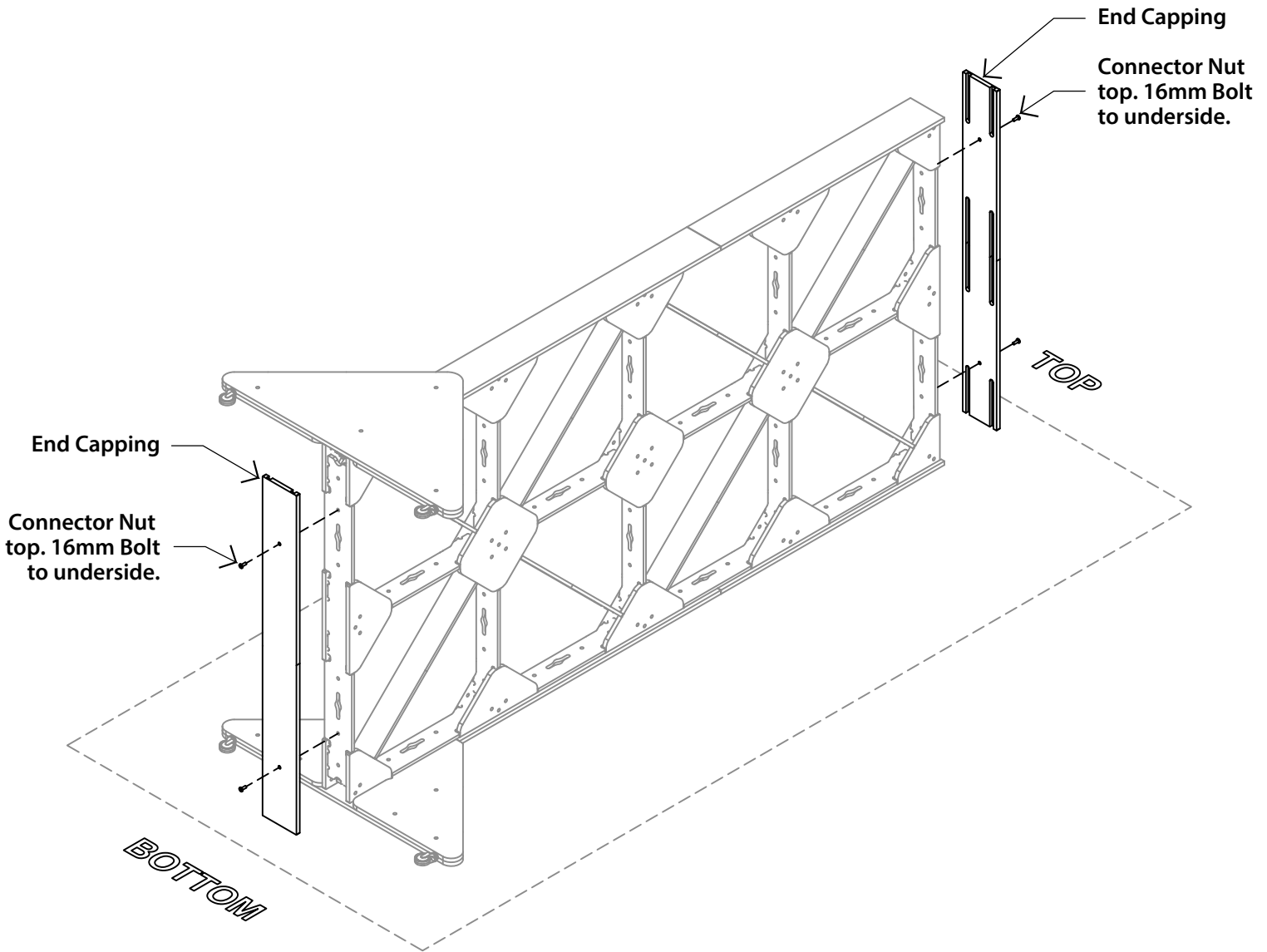


Flip wall panel and repeat side capping and wheel frame attachment.

Parts Required:

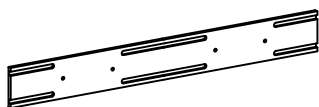


Side Capping Bottom | x1 Side Capping Top | x1 Connector Nut | x6 16mm Bolt | x4 30mm Bolt | x2



Push in end capping to bottom and top of wall panel and bolt in place.

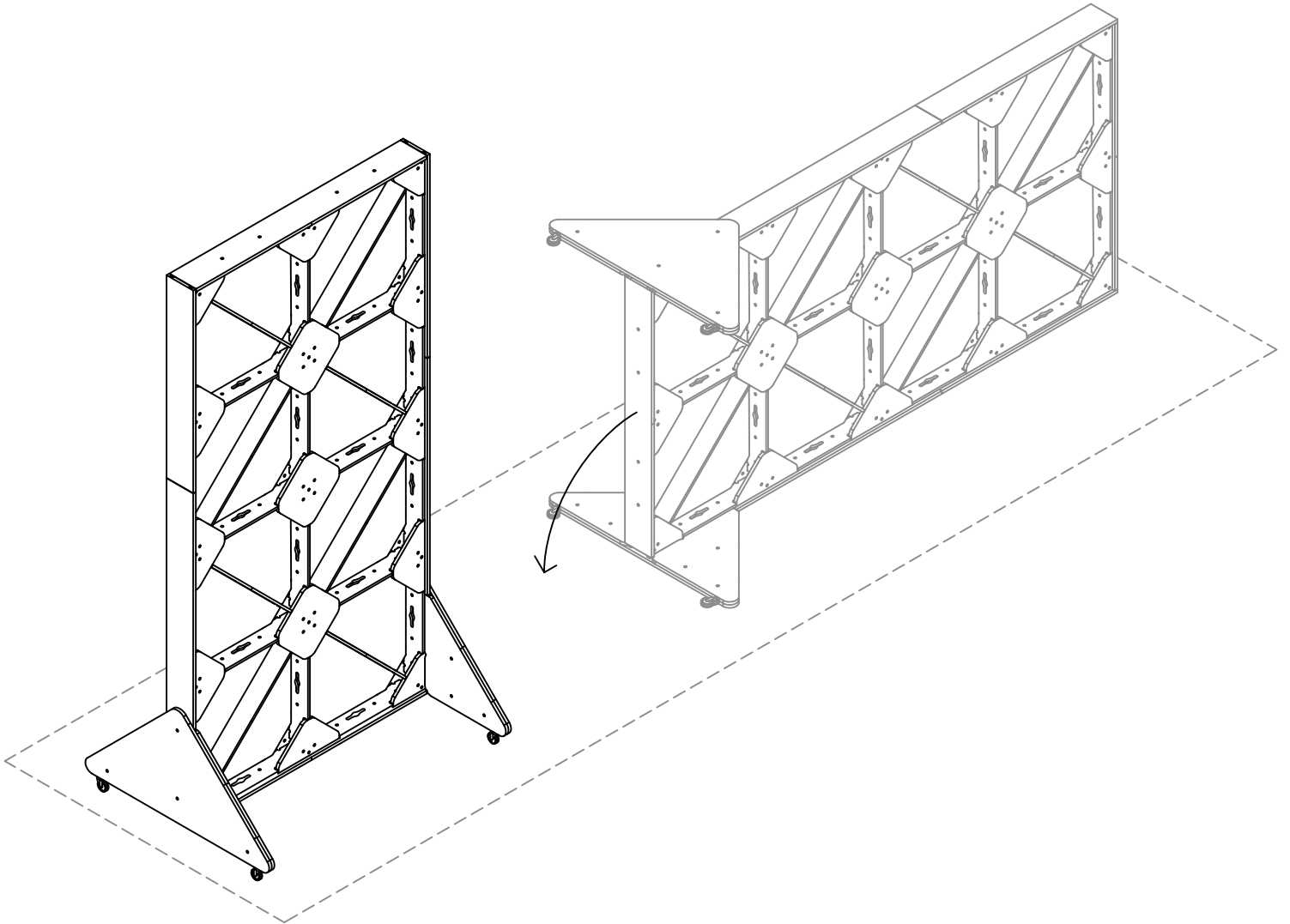
Parts Required:



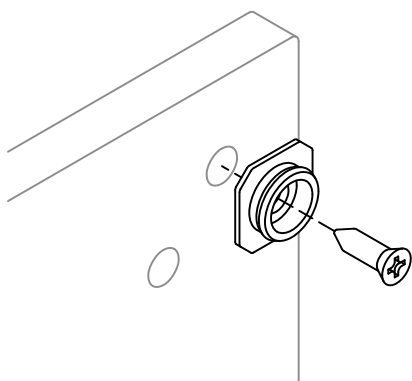
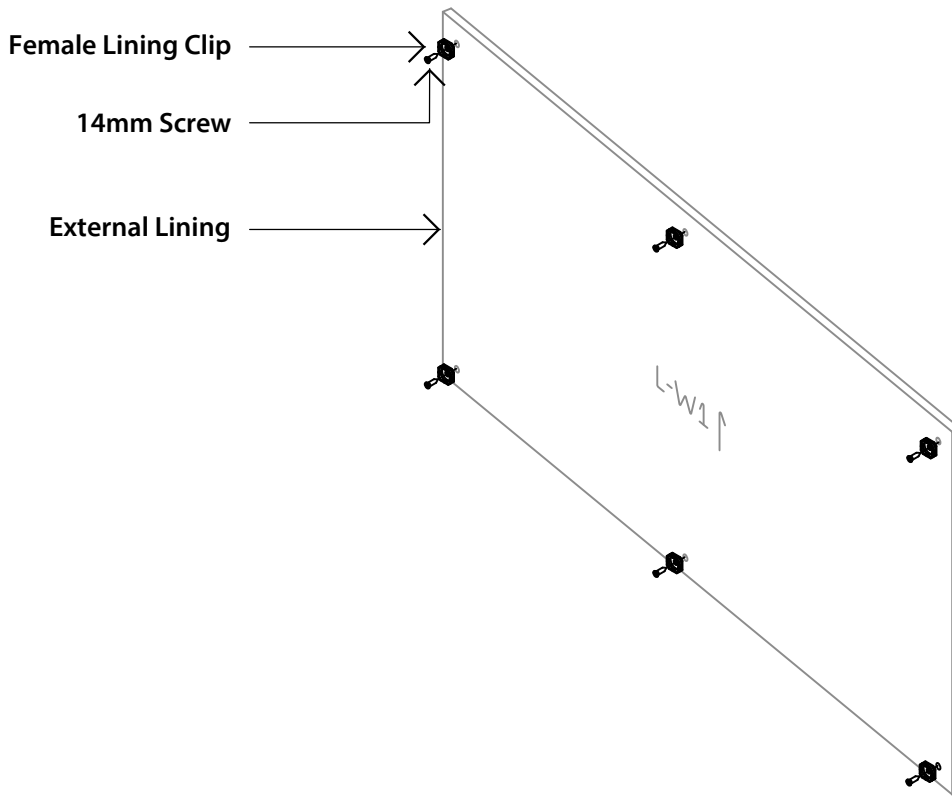
End Capping | x2



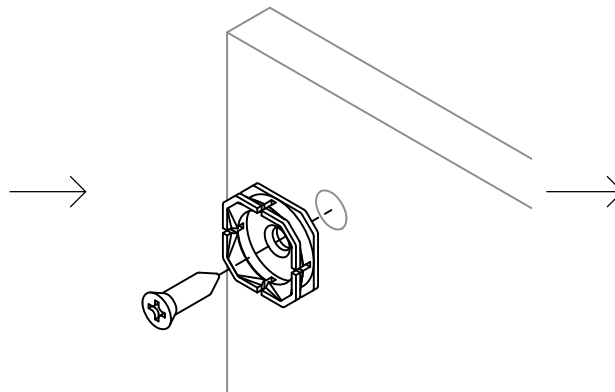
Connector Nut | x4 16mm Bolt | x4



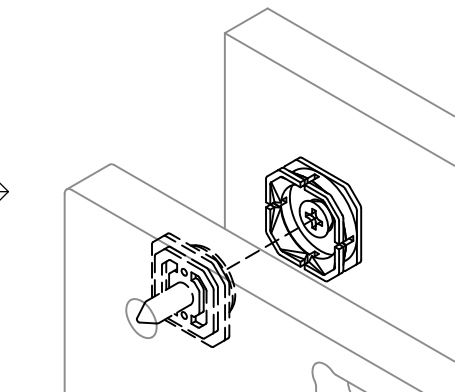
Rotate wall panel to standing position.



1. Attach Male Lining Clip to locking plates with 14mm screw.



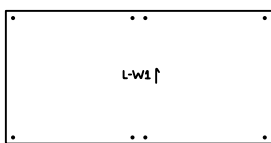
2. Attach female Lining Clip to external linings with 14mm screw.



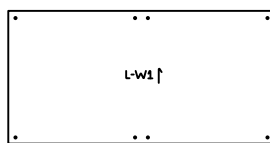
3. Join Male and Female Lining Clips using the rubber mallet.

Attach Lining Clips to locking plates and external linings.

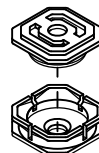
Parts Required:



L-W1 | x2



L-W2 | x2

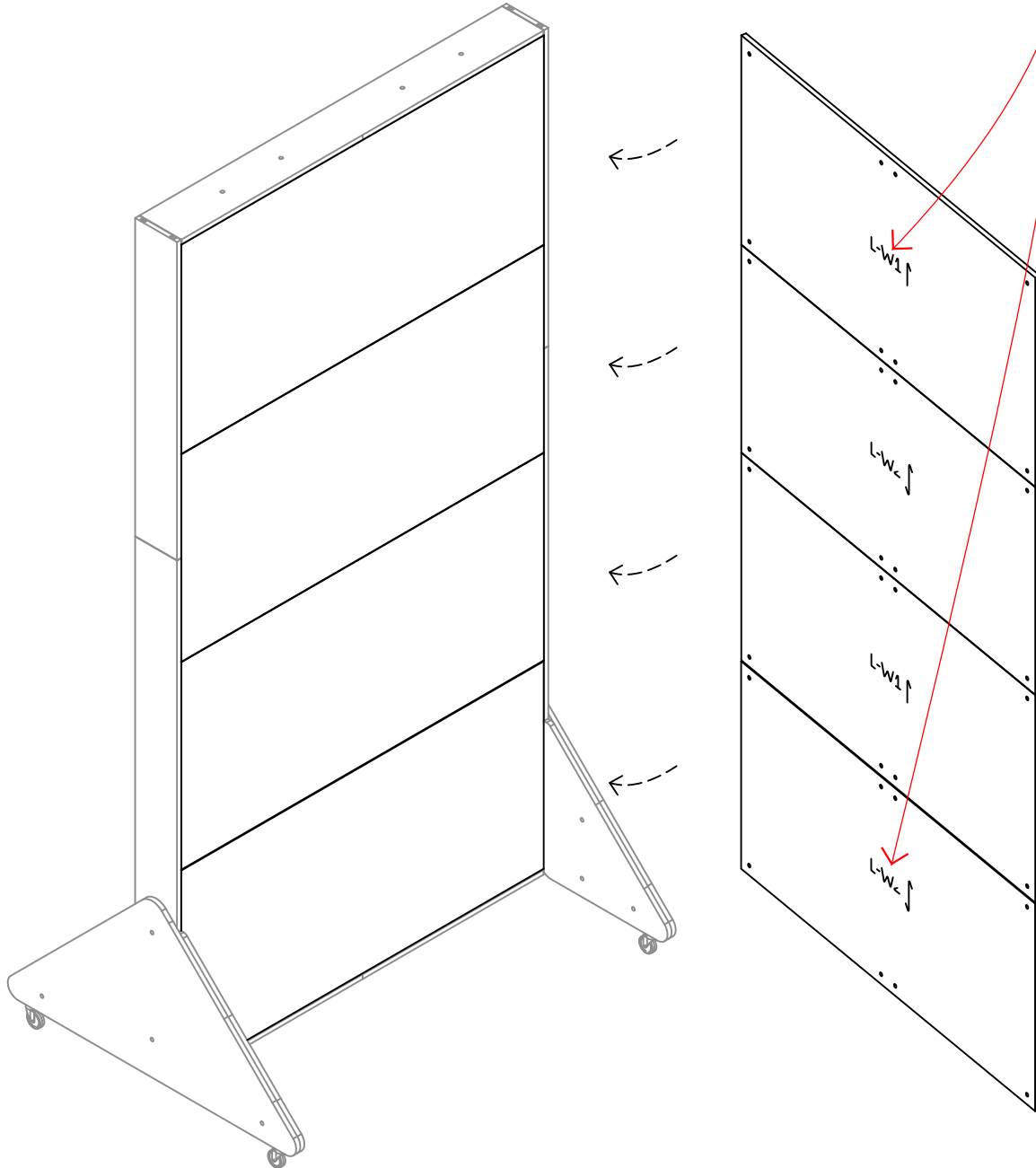


Lining Clips | x24



14mm Screw | x24

Note the orientation of the labels!



Attach external linings to frame.



XFRAME

Finished Product
Wall Panel

